

### EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it **MUST** be submitted no later than the payment of the issue fee.

The application has been amended as follows:

#### IN THE CLAIMS:

Claim 5 line ~~15~~<sup>18</sup>, "the diameter taperings of the first profile roller" has been changed to - - the plurality of diameter taperings of the profile roller - -.

Claim 6 line ~~1~~<sup>2</sup>, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 7 line ~~3~~<sup>4</sup>, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 7 line ~~4~~<sup>5</sup>, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 10 line ~~1~~<sup>2</sup>, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 11 line ~~2~~<sup>3</sup>, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claims 5-11 are allowed.

CH  
4/2/10